

TPM CIRCLE NO :- 1	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Q.A	RESULT AREA	P	Q	DEF:- A	C	D	S	M	

CELL :-A170	CELL NAME:- Tensioner	MACHINE / STAGE :-CNC	OPERATION :-Turning
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KAIZEN THEME : To avoid A170 Body Dimension Ø11& as cast Ø 5.1 not concentric .

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS - A170 Body Dimension Ø11& as cast Ø 5.1 not concentric .



BEFORE

IDEA :- Relive to be provided .

COUNTERMEASURE:- :- Relive to be provided between clamping jaw & job.



AFTER

BENCHMARK	19No.
TARGET	0 No.
KAIZEN START	09.07.2014
KAIZEN FINISH	09.07.2014

TEAM MEMBERS :-
 Ganesh padwalkar
 Nana Ugle

BENEFITS :-

1. Prevent Re-occurrence of Customer Complaint.
2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO: Add Checkpoint action sustain check sheet
HOW TO DO: Checking during audit
FREQUENCY : once in week

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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WHY - WHY ANALYSIS :-
Why 1 – 19 Nos. A170 Body Dimension Ø11& as cast Ø 5.1 not concentric .
Why 2 – Job not clamped properly .
Why 3 – Job clamping on rib of job .
Why 4 – Jaw fouling on each other after clamping job .
Why 5 – Less relive between clamping jaw & job.

ROOT CAUSE Less relive between clamping jaw & job.

REGISTRATION NO. & DATE: 09.07.2014

REGISTERED BY :- Ganesh

MANAGER'S SIGN :- Sunil kinkar

RESULT :-

